AkzoNobel Aerospace Coatings

Environmentally progressive coatings for General Aviation aircraft



Tomorrow's Answers Today

Alumigrip[®] is recognized for its outstanding quality and superb finish. The new Alumigrip[®] products drive General Aviation coating technology forward in conjuction with key industry demands for chrome elimination and cycle time reductions.

- Chrome free primer/surfacer

primer/surfacer formulated for

process primers. It may also be

applied directly to metal using a

chemical conversion coating per

inhibition and the benefits of a

primer/surfacer in one product.

This combination of properties

reduce process time while

finish

enables the applicator to further

providing the basis for a high gloss

ALUMIGRIP® 4101

- Chrome free primer Alumigrip[®] 4101 is a chrome free corrosion inhibiting epoxy primer. The primer is specifically formulated application to reactivated for application to conversion coated exterior aluminum and composite surfaces prior to the application of the decorative topcoat. Alumigrip® 4101 pushes the forefront of technology regarding chrome free primers. It provides a cost effective option for users to lower their exposure to chromates during the application and sanding processes. It may eliminate the need for capital expenditures to upgrade paint hangar environmental systems. Approved to Hawker Beechcraft specification BS178928, Alumigrip® 4101 is an important innovative product for today's environmentally concerned aerospace industry leaders.

ALUMIGRIP® 4001 ALUMIGRIP® 4200

- Low VOC Topcoat Alumigrip[®] 4001 is a combination Alumigrip[®] 4200 is a buffable polyurethane topcoat that provides premium gloss and superior Distinctness of Image (DOI). This makes it the ideal product to meet the high expectations of today's MIL-C-5541. This unique product discriminating aircraft owners. significantly reduces process time

by providing chrome free corrosion Formulated to provide the most forgiving application parameters in high temperature and humidity conditions, this topcoat provides a wide application window resulting in less re-work.

> Alumigrip[®] 4200 is incredibly easy to apply and results in a beautiful. smooth finish.

Essentially, you achieve a superior looking aircraft more quickly!

ALUMIGRIP® Base Coat / Clear Coat

- Base Coat / Clear Coat system Alumigrip[®] Base Coat and Alumigrip® Clear Coat is the latest topcoat technology that has been shown to reduce cycle time up to 40%. Used in place of Alumigrip 4200 or used for accent colors. this buffable system provides extended durability, superior hiding and a smooth, glass finish.

A full line of colors including special effects are available.

alumiGRiP paint system



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elements of our product development process, color is the owner's personal signature on its aircraft. AkzoNobel Aerospace Coatings offers an extensive palette of colors in solids and special effects. Once color and design decisions have been made, our Technical Service and Support team can provide on-site consultation, along with extensive training e-mail us at: customer.service@akzonobel.com programs for all personnel involved in the application of AkzoNobel products.

Worldwide operations			
Brazil	Russia		
China	Spain		
France	Thailand		
Germany	United Arab		
Italy	Emirates		
Japan	United Kingdor		
The Netherlands	United States		

AkzoNobel is the largest global paints and coatings company and a major producer of specialty chemicals. We supply industries and consumers worldwide with innovative products and are passionate about developing sustainable answers for our customers. Our portfolio includes well known brands such as Dulux. Sikkens. International Paint and Eka. Headquartered in Amsterdam, the Netherlands, we are a Global Fortune 500 company and are consistently ranked as one of the leaders on the Dow Jones Sustainability Indexes. With operations in more than 80 countries, our 55,000 people around the world are committed to excellence and delivering Tomorrow's Answers Today™.

AkzoNobel Aerospace Coatings is an ISO 9001, ISO 14001 and AS9100 certified company.

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Features 410	1 - Chrome free primer Advantages	Benefits
Chrome free	Safer for the environment Reduced exposure to chromates	Improved company image, reduce environmental liability
Smooth finish	Ideal surface for decorative topcoat	Enhances appearance of decorative topcoat
Excellent flexibility	No cracking or peeling	Longer lasting finish

While innovation, product quality, and user-friendly application properties are the core

aumigrie 4001 - Chrome free primer/surfacer			
Features	Advantages	Benefits	
Corrosion inhibition & primer/surfacer in one	Reduced process times	Faster aircraft delivery	
Chrome free	Safer for the environment Reduced exposure to chromates	Improved company image, reduce environmental liability	
Superior application properties	User friendly, less re-work	Reduced cycle time	

Features	Advantages	Benefits
Easy to apply	Improved application	Extremely smooth, high gloss finish
Extremely forgiving in higher temperatures/humidity	Wider application window	Less re-work
Buffable	Reduces rework	Reduced labor costs

AUMGRIP Features	Coat / Clear Coat Advantages	Benefits
Base Coat / Clear Coat	Extended Durability	Extended life of coating, re-painting less frequently
Higher volume of pigment in color	Superior hiding properties, less layers to paint	Reduced cycle time
Buffable	Reduces re-work	Reduced labor costs

UM GRIP Base Coat Clear Coat

High quality coatings for General Aviation aircraft



Tomorrow's Answers Today

Alumigrip[®] is recognized for outstanding quality, superb appearance and peace of mind. The new Alumigrip[®] Base Coat and Alumigrip[®] Clear Coat products add the latest in topcoat technology to AkzoNobel Aerospace Products' portfolio of coatings solutions for the General and Business Aviation Market.

Features of the system:

- Three component, high solids (low VOC) topcoat formulated to exceed the performance and appearance requirements of the General Aviation Industry.
- Resistant to military and commercial aircraft fluids and is also solvent resistant.
- Buffable: means less re-work resulting in reduced labor costs.
- · Extended durability
- 1. Improved color retention
- 2. Improved gloss retention
- 3. Longer coating life
- 4. Reduced cost over life of aircraft
- Designed to reduce cycle times by up to 40% compared with paint systems currently on the market:
- 1. Superior hiding properties of the Alumigrip® Base Coat allows applicators to achieve full hide in fewer layers, reducing application time
- 2. Masking tape can be applied within 2 hours of application saving up to six hours or more dry time per color
- 3. A full line of activators for both Alumigrip® Base Coat and Alumigrip® Clear Coat is designed to address a wide range of temperature and humidity conditions allowing painting to be performed virtually anytime. anyplace.

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Current ALUM	IGRiP® 420	()	ALUMIC

system

lue = primer/surfacer	1
Gray = dry time	
Vhite = Topcoat	
ted = Topcoat	
Green = Topcoat	
Sold = Topcoat	
Gradient gray/white = clear coat	

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GRiP[®] Base Coat / ALUMIGRIP[®] Clear Coat system

"The cost effectiveness of the product, including the process of "prepping" the aircraft is advantageous. It cuts down on shop materials, preparation time and leaves a nice gloss on the final product. I particularly like the Alumigrip® Clear Coat. It is easy to use, and in my opinion one of the best clear coats I have used in my career. "

Robert Loomis Loomis Executive Jet Refinishing

For more information on AkzoNobel Aerospace Coatings contact your local representative or visit our website at: www.akzonobel.com/aerospace

e-mail us at: customer.service@akzonobel.com

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Color is the aircraft owner's personal signature, and Alumigrip® Base Coat supports this through an extensive palette of colors in solid and special effects. This new topcoat technology offers incredible Distinctness of Image (DOI) with a consistently smooth and high gloss finish while delivering extended durability. The benefit is the extended life of the coating, resulting in less essential re-painting during the life of the aircraft.

Our Technical Service and Support team is ready to provide on-site consultation and training for all personnel involved with the use of the Alumigrip® Base Coat and Alumigrip® Clear Coat.

We offer complete process documents. developed specifically for the appropriate application method required.

The entire Alumigrip® product range is designed specifically to meet the complex requirements of General Aviation manufacturers, and it also ensures the flexibility required to meet the varying conditions in the aftermarket.

Alumigrip[®] is the name you can trust for all your coatings solutions in the General Aviation market. For a comprehensive list of all the available Alumigrip® brand of products please visit our website: www.akzonobel.com/aerospace.

