Safety Data Sheet

RF 1365 All Versions Part A

Section 1. Identification

Product Identifier	RF 1365 All Versions Part A
Synonyms	RF 1365 Mod 5 Part A RF 1365 A/B All Versions
Manufacturer Stock Numbers	N/A
Recommended use	Epoxy Resin
Uses advised against	N/A

Manufacturer Contact

Address

Resin Formulators
18027 Bishop Avenue
Carson, CA, 90746
USA

Phone	Emergency Phone	Fax
(310) 204-6159	(800) 424-9300 CHEMTREC	(310) 202-7247

Email	Website
sales@evroberts.com	http://www.evroberts.com

Section 2. Hazards Identification

Classification	EYE DAMAGE/IRRITATION - Category 2A SENSITIZATION - SKIN - Category 1 SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (Single Exposure) - Category 3
Signal Word	Warning

Pictogram

Hazard Statements

Can cause severe irritation or burns on the skin
Causes serious eye irritation
May cause an allergic skin reaction
May cause respiratory irritation; or May cause drowsiness or dizziness

Precautionary Statements

Response

Call a poison center/doctor/ ... /if you feel unwell.
If eye irritation persists: Get medical advice/attention.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
If on clothing: Rinse immediately contaminated clothing and skin with plenty of water before removing clothes.
If on skin: Wash with plenty of water/ ...
If skin irritation or rash occurs: Get medical advice/attention.
Remove victim to fresh air and keep at rest in a position comfortable for breathing
Specific treatment (see ... on this label)
Wash contaminated clothing before reuse.

Prevention

Avoid breathing dust/fume/gas/mist/ vapors/spray.
Contaminated work clothing must not be allowed out of the workplace.
In case of inadequate ventilation wear respiratory protection.
Use only outdoors or in a well-ventilated area.
Wash ...thoroughly after handling.
Wear eye protection/face protection.
Wear protective Butyl Gloves, Face Shield, Eye Bath and Safety Shower.
Wear protective gloves.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal

Dispose of contents/container to ...

Ingredients of unknown toxicity

0%

Hazards not Otherwise Classified

No Data Available

Section 3. Ingredients

CAS	Ingredient Name	Weight %
	modified epoxy resin	5-10 %
28768-32-3	Oxiranemethanamine, N,N'-(methylenedi-4,1-phenylene)bis[N-(oxiranylmethyl)-	30-40 %

7429-90-5	Aluminum	30-40 %
25068-38-6	bisphenol-A-(epichlorhydrin) epoxy resin	20-30 %
67762-90-7	Siloxanes and Silicones, di-Me, reaction products with silica	1-5 %
112945-52-5	Silica Fumes	1-5 %

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-Aid Measures

Additional Information

FIRST AID MEASURES
Skin Contact Wash thoroughly with soap and water. Seek medical attention if symptoms develop.
Eye contact Flush eyes immediately with large amounts of water for 15 minutes. Seek medical attention if symptoms develop.
Inhalation If cough, shortness of breath or other breathing problems occur, move to fresh air. Seek medical attention if symptoms persist. If necessary, restore normal breathing through standard first aid measures.
Ingestion Do not induce vomiting. If conscious, give several glasses of water. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed
Symptoms: The most important known symptoms and effects are described in Section 2 and/or in Section 11.
Indication of any immediate medical attention and special treatment needed
Note to physicians: Treat symptomaticaly

Section 5. Fire Fighting Measures

Suitable Extinguishing Media

Suitable Extinguishing Media: Silica is non-combustible, therefore no extinguishing media needs to be identified.
Unsuitable Extinguishing Media: None.
Specific hazards arising from the chemical:
None.
Hazardous combustion products: None.
Protective equipment and precautions for firefighters:
Wear suitable protective equipment. In the event of fire, wear self-contained breathing apparatus.
Risk of Dust Explosion: Not Applicable

Unsuitable Extinguishing Media

N/A

Section 6. Accidental Release Measures

Additional Information

Personal precautions, protective equipment and emergency procedures
Personal precautions: Avoid dust formation. Ensure adequate ventilation. Use personal protective equipment. See also Section 8.
For emergency responders:

Use personal protection recommended in Section 8.
Environmental Precautions:

Environmental Precautions: Contain spilled product on land, if possible. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up
Methods for containment: Prevent further leakage or spillage if safe to do so.
Methods for cleaning up: Clean up promptly by vacuum. Use of a vacuum with high efficiency particulate air (HEPA) filtration is recommended. Do not create a dust cloud by using a brush or compressed air. Pick up and transfer to properly labelled containers. See Section 13

Section 7. Handling and Storage

Additional Information

Precautions for safe handling
Advice on safe handling: Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. Provide appropriate exhaust ventilation at machinery and at places where dust can be generated. Do not create a dust cloud by using a brush or compressed air.
Take precautionary measures against static discharges. All metal parts of the mixing and processing equipment must be earthed/grounded. Ensure all equipment is electrically earthed/grounded before beginning transfer operations. Fine dust is capable of penetrating electrical equipment and may cause electrical shorts.
Conditions for safe storage, including any incompatibilities
Storage Conditions: Keep containers tightly closed in a dry and well-ventilated place. Do not store together with volatile chemicals as they may be adsorbed onto product. Store at ambient conditions. Keep in properly labeled containers.
Incompatible materials: None known.

Section 8. Exposure Controls/Personal Protection

Occupational Exposure Limits

Ingredient Name	ACGIH TLV	OSHA PEL	STEL
modified epoxy resin	N/A	N/A	N/A
Oxiranemethanamine, N,N'-(methylenedi-4,1-phenylene)bis[N-(oxiranylmethyl)-	N/A	N/A	N/A
Aluminum	10 mg/m3 TWA metal dust	15 mg/m3 TWA (total) 5 mg/m3 (respirable) 	N/A
bisphenol-A-(epichlorhydrin) epoxy resin	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	N/A	N/A	N/A
Silica Fumes	N/A	N/A	N/A

Personal Protective Equipment

N/A

Personal Protection	Engineering controls: Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product. Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided. Eye/face protection: Safety goggles or safety glasses with side shields. Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

Section 9. Physical and Chemical Properties

Physical State	Liquid
Color	N/A
Odor	N/A
Odor Threshold	N/A
Solubility	N/A
Partition coefficient Water/n-octanol	N/A
VOC%	N/A
Viscosity	N/A
Specific Gravity	1
Density lbs/Gal	N/A
Pounds per Cubic Foot	N/A
Flash Point	N/A
FP Method	N/A
pH	N/A
Melting Point	N/A
Boiling Point	N/A
Boiling Range	N/A
LEL	N/A
UEL	N/A
Evaporation Rate	N/A
Flammability	N/A
Decomposition Temperature	N/A
Auto-ignition Temperature	N/A
Vapor Pressure	N/A
Vapor Density	N/A

Section 10. Stability and Reactivity

Additional Information	Reactivity: Not reactive. Substance is an inert inorganic solid. Stability: Stable under recommended handling and storage conditions. Possibility of hazardous reactions: None under normal processing. Hazardous polymerization: Hazardous polymerization does not occur. Conditions to avoid: None known. Incompatible materials: None known.

Explosion data Will not cause dust explosion. See also Section 9.
Sensitivity to Mechanical Impact: None.
Sensitivity to Static Discharge: This material is an inorganic dust and will not create nor support conditions that would result in a dust explosion or fire. Take precautionary measures against static discharges. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed/grounded. Ensure all equipment is electrically earthed/grounded before beginning transfer operations.
Hazardous decomposition products: None known.

Section 11. Toxicological Information

Additional Information

Acute toxicity
Oral LD50: LD50/oral/rat = > 5000 mg/kg. No deaths occurred and no signs of toxicity were seen during the observation periods after single oral administration of silica(OECD 401).
Inhalation LC50: Due to the product's physical characteristics, no suitable testing procedure is available
Dermal LD50: LD50/dermal/rabbit = > 2000 mg/kg. Very slight transient erythema in one animal. No signs of systemic or organ toxicity (OECD 402).
Skin corrosion/irritation: Primary irritation index = 0/8 @ 24 hr. Not classified as an irritant (OECD 404)
Serious eye damage/eye irritation: Draize score 1.0/110 @ 24 hr. Not classified as an irritant in rabbit studies (OECD 405). High dust concentrations may cause mechanical irritation.
Sensitization: No experimental animal data are available. No cases of sensitization in humans have been reported.
Mutagenicity: Not mutagenic in Ames test. Negative in the unscheduled DNA synthesis assay. Negative in the chromosome aberration test in Chinese hamster ovary (CHO) cells.
Carcinogenicity: No evidence of carcinogenicity was observed in multiple animal species following repeated oral or inhalation exposure to amorphous silica. Similarly, epidemiology studies show no evidence of carcinogenicity in workers who manufacture amorphous silica.
Reproductive Toxicity: No effects on reproductive organs or fetal development have been reported in animal toxicity studies.
STOT - single exposure: Based on available data, specific target organ toxicity is not expected after single oral, single inhalation, or single dermal exposure.
STOT - repeated exposure: Repeated dose toxicity: oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet. Repeated dose toxicity: inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m3 based on mild reversible effects in the lungs. Repeated dose toxicity: inhalation (rat), 90 days, LOEL = 1 mg/m3 based on reversible effects in the lungs and effects in the nasal cavity.
Based on available data, a STOT-RE classification is not warranted.
Aspiration Hazard: Based on industrial experience and available data, no aspiration hazard is expected

Section 12. Ecological Information

Additional Information	Aquatic Toxicity: Fish (Brachydanio rerio) LC50 (96 h): > 10,000 mg/l; (Method: OECD 203) No acute toxicity to Daphnia with EL and EL50 ranging from >1000 to 10,000 mg/L (OECD 202)

Section 13. Disposal

Additional Information	Disclaimer: Information in this section pertains to the product as shipped in its intended composition as described in Section 3 of this MSDS. Contamination or processing may change waste characteristics and requirements. Regulations may also apply to empty containers, liners or rinsate. State/provincial and local regulations may be different from federal regulations. RCRA: Unused product is not a hazardous waste under U.S. RCRA, 40 CFR 261. Disposal considerations: Dispose in accordance with applicable legislations.

Section 14. Transport Information

UN Number	N/A
UN Proper Shipping Name	N/A
DOT Classification	N/A
Packing Group	N/A
Additional Information	International Air Transportation (ICAO/IATA) Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin) Hazard class or division: 9 Identification number: UN 3082 Packing group: III Water Transportation (IMO/IMDG) Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin) Hazard class or division: 9 Identification number: UN 3082 Packing group: III Marine pollutant: Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin Exceptions: Classified per IMDG Amendment 34;

Section 15. Regulatory Information

Additional Information	United States Regulatory Information TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. TSCA 12 (b) Export Notification: None above reporting de minimis CERCLA/SARA Section 302 EHS: None above reporting de minimis. CERCLA/SARA Section 311/312: Immediate Health, Delayed Health CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum (CAS# 7429-90-5).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.
IDH number: 937057 Product name: LOCTITE EA 9394 AERO PART A PT known as EA 9394 PART A PINT Page 6 of 6

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

Hazardous Materials Information Review Act:

Section 16. Other Information

Revision Date	4/16/2018
Disclaimer	The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication as part of E.V. Roberts' product safety program. It is not intended to constitute performance information concerning the product. No warranty, expressed or implied, or merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein. To determine applicability or effects of any law or regulation with respect to the product, user should consult his legal advisor or the appropriate government agency. E.V. Roberts does not undertake to furnish advice on such matters.

Safety Data Sheet

RF 1365 All Versions Part B

Section 1. Identification

Product Identifier	RF 1365 All Versions Part B
Synonyms	N/A
Manufacturer Stock Numbers	N/A
Recommended use	Hardner
Uses advised against	N/A

Manufacturer Contact

Address

Resin Formulators
18027 Bishop Avenue
Carson, CA, 90746
USA

Phone	Emergency Phone	Fax
(310) 204-6159	(800) 424-9300 CHEMTREC	(310) 202-7247

Email	Website
sales@evroberts.com	http://www.evroberts.com

Section 2. Hazards Identification

Classification	ACUTE TOXICITY - DERMAL - Category 4 EYE DAMAGE/IRRITATION - Category 1 SENSITIZATION - SKIN - Category 1 SKIN CORROSION/IRRITATION - Category 1C
Signal Word	Danger

Pictogram

Hazard Statements

Causes serious eye damage
Causes severe skin burns and eye damage
Harmful in contact with skin
May cause an allergic skin reaction

Precautionary Statements

Response

Call a poison center/doctor/ ... /if you feel unwell.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If on skin: Wash with plenty of water/ ...
If skin irritation or rash occurs: Get medical advice/attention.
If swallowed: Rinse mouth. Do NOT induce vomiting.
Immediately call a poison center/doctor/ ...
Specific treatment (see ... on this label)
Take off immediately all contaminated clothing and wash it before reuse.
Wash contaminated clothing before reuse.

Prevention

Avoid breathing dust/fume/gas/mist/ vapors/spray.
Contaminated work clothing must not be allowed out of the workplace.
Do not breathe dust/fume/gas/mist/ vapors/spray.
Wash ...thoroughly after handling.
Wear eye protection/face protection.
Wear protective Butyl Gloves, Face Shield, Eye Bath and Safety Shower.
Wear protective gloves.
Wear protective gloves/protective clothing/eye protection/face protection.

Storage

Store locked up.

Disposal

Dispose of contents/container to ...

Ingredients of unknown toxicity

0%

Hazards not Otherwise Classified

No Data Available

Section 3. Ingredients

CAS	Ingredient Name	Weight %
112945-52-5	Silica Fumes	5-10 %
4067-16-7	3,6,9,12-Tetraazatetradecane-1,14-diamine	5-10 %
112-57-2	1,2-Ethanediamine, N-(2-aminoethyl)-N'-[2-[(2-aminoethyl)amino]ethyl]-	40-50 %

7209-38-3	1,4-Piperazinedipropanamine	30-40 %
112-24-3	1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-	1-5 %
112945-52-5	Silica Fumes	1-5 %
1333-86-4	Carbon black	.1-1 %

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-Aid Measures

Additional Information

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

Section 5. Fire Fighting Measures

Suitable Extinguishing Media

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Unsuitable Extinguishing Media

N/A

Section 6. Accidental Release Measures

Additional Information

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so.

Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

Section 7. Handling and Storage

Additional Information

Handling: For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

Section 8. Exposure Controls/Personal Protection

Occupational Exposure Limits

Ingredient Name	ACGIH TLV	OSHA PEL	STEL
Silica Fumes	N/A	N/A	N/A
3,6,9,12-Tetraazatetradecane-1,14-diamine	N/A	N/A	N/A
1,2-Ethanediamine, N-(2-aminoethyl)-N'-[2-[(2-aminoethyl)amino]ethyl]-	N/A	N/A	N/A
1,4-Piperazinedipropanamine	N/A	N/A	N/A
1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-	N/A	1 ppm, skin, TWA 6 mg/m3, inhalation	N/A
Silica Fumes	N/A	N/A	N/A
Carbon black	3.5 mg/m3 TWA	3.5 mg/m3 TWA	N/A

Personal Protective Equipment

N/A

Additional Information

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them,

appropriate NIOSH/MSHA approved respiratory protection must be provided.
Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

Section 9. Physical and Chemical Properties

Physical State	Solid
Color	N/A
Odor	N/A
Odor Threshold	N/A
Solubility	N/A
Partition coefficient Water/n-octanol	N/A
VOC%	N/A
Viscosity	N/A
Specific Gravity	1
Density lbs/Gal	N/A
Pounds per Cubic Foot	N/A
Flash Point	N/A
FP Method	N/A
pH	N/A
Melting Point	N/A
Boiling Point	N/A
Boiling Range	N/A
LEL	N/A
UEL	N/A
Evaporation Rate	N/A
Flammability	N/A
Decomposition Temperature	N/A
Auto-ignition Temperature	N/A
Vapor Pressure	N/A
Vapor Density	N/A

Section 10. Stability and Reactivity

Additional Information

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition products:
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The exotherm has the potential for release of toxic gasses.

Section 11. Toxicological Information

Additional Information

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition products:
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The exotherm has the potential for release of toxic gasses.

Section 12. Ecological Information

Additional Information

Potential Health Effects/Symptoms

Inhalation: Can cause severe irritation and burns to the respiratory tract. May cause allergic respiratory reaction. Skin contact: This product is severely irritating to the skin and may cause burns. Repeated or prolonged skin contact may result in allergic sensitization. This product may be harmful if it is absorbed through the skin. Eye contact: This product is severely irritating to the eyes and may cause eye burns. Ingestion: Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

Section 13. Disposal

WASTE DISPOSAL METHOD:

Dispose of in accord with local, state and federal regulations

Section 14. Transport Information

UN Number	3259
UN Proper Shipping Name	Amines, solid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine)
DOT Classification	8
Packing Group	III
Additional Information	International Air Transportation (ICAO/IATA) Proper shipping name: Amines, solid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine) Hazard class or division: 8 Identification number: UN 3259 Packing group: III Water Transportation (IMO/IMDG) Proper shipping name: AMINES, SOLID, CORROSIVE, N.O.S. (Tetraethylene pentamine, Substituted piperazine) Hazard class or division: 8 Identification number: UN 3259 Packing group: III Marine pollutant: Tetraethylene pentamine

Section 15. Regulatory Information

Additional Information	United States Regulatory Information TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. TSCA 12 (b) Export Notification: None above reporting de minimis CERCLA/SARA Section 302 EHS: None above reporting de minimis. CERCLA/SARA Section 311/312: Immediate Health, Delayed Health CERCLA/SARA Section 313: None above reporting de minimis. California Proposition 65: This product contains a chemical known in the State of California to cause cancer. Canada Regulatory Information CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

Section 16. Other Information

Revision Date	4/16/2018
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