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Resin Formulators
Technical Data Sheet
RF 2222/RF 27
FLEXABLE LIQUID EPOXY POTTING RESIN

Handling Properties, Typical

Property	RF 2222/RF 27
Mix Ratio: by Weight	100:76
by Volume	NA
Mixed Color	Dark Blue
Mixed Viscosity @ 77°F (25°C), cps	See below
Pot Life, 100 grams @ 77°F (25°C)	90 min
Cure Schedule	2-7 days/ 77°F

Physical Properties, Typical Cured Performance

** Property	Test Method	Unit	Value
Viscosity @ 77°F RF 2222		cPs	1000-1400
SpG RF 2222			1.00-1.10
Viscosity @ 77°F RF 27		cPs	1200
SpG RF 27			0.98
Cured Hardness		Shore A	80

** Cure: 5 days @ 77°F

SAFETY INFORMATION: See Materials Safety Data Sheets for RF 2222 & RF 27 for proper storage and handling.

Notice to Buyer: Exclusion of Warranties and Limitation of Liability

All information supplied by Resin Formulators and E.V. Roberts is considered accurate, but is furnished upon the express condition that the person receiving it shall make their own tests to determine its suitability for their particular purpose

Revised: DSoden 01-24-2012