

18027 Bishop Avenue
Carson, CA 90746-4019
Phone: (800) 374-3872
Fax: (310) 202-7247
www.evrobotics.com



**Resin Formulators
Technical Data Sheet
RX 1153 A/B
TWO PART EXPANDING SYNTACTIC RESIN**

Description

RX 1153 is a two part, flexible, expanding, syntactic putty with long work life.

Handling Properties, Typical

Property	RX 1153 A/B
Mix Ratio: by Weight	100:25
by Volume	N/A
Color Part A	Yellow-Tan
Color Part B	Blue-Blue Green
Mixed Color	Green
Pot Life, 100 grams @ 77°F (25°C)	> 8 hr
Cure Schedule	250°F/30 min.

Physical Properties, Preliminary Cured Performance

** Property	Test Method	Unit	Value
Expansion Ratio		%	65

** Cure: 30 min @ 250°F

SAFETY INFORMATION: See Materials Safety Data Sheet for RX 1153 A & B for proper storage and handling.

Notice to Buyer: Exclusion of Warranties and Limitation of Liability

This data sheet does not constitute a specification. All information supplied by Resin Formulators and E.V. Roberts is considered accurate, but is furnished upon the express condition that the person receiving it shall make their own tests to determine its suitability for their particular purpose.

Revised: DSoden 08-12-2014