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TECHNICAL DATA SHEET
RX 4477
LIQUID EPOXY RESIN

Description

Handling Properties, Typical

| Property | RX 4477 |
|------------------------------------|------------------|
| Mix Ratio: by Weight by Volume | N/A |
| Mixed Color | Tan |
| Mixed Viscosity @ 77°F (25°C), cps | Thixotropic, >3M |
| Pot Life, 100 grams @ 77°F (25°C) | 60 days |
| Gel Time @ 250°F (121°C) | 6-8 min |
| Cure Schedule | 30 min @ 121°C |

Physical Properties, Typical Cured Performance

| ** Property | Test Method | Unit | Value |
|-------------|-------------|------|-------|
| | | | |
| | | | |
| | | | |

**** Cure:**

SAFETY INFORMATION: See Materials Safety Data Sheet for RX 4477 A & B for proper storage and handling.

Notice to Buyer: Exclusion of Warranties and Limitation of Liability

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Revised: D. Soden 06-10-2016