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TECHNICAL DATA SHEET
RX 5004 A/B
GENERAL PURPOSE EPOXY ADHESIVE

Description

RX 5004 is fast setting, non-slump, general purpose adhesive for bonding a wide variety of substrates.

Handling Properties, Typical

Property	RX 5004 A/B
Mix Ratio: by Weight	100:23
by Volume	4:1
Mixed Color	Blue to Green
Mixed Viscosity @ 77°F (25°C), cps	Thixotropic
Pot Life, 10 grams @ 77°F (25°C)	20 min
Cure Schedule	24 hr @ 77F (25C)

Physical Properties, Typical Cured Performance

** Property	Test Method	Unit	Value
Lap Shear @ 25°C, Al-Al	ASTM D1002	psi	4500

** Cure: 1 hr at 150°F

SAFETY INFORMATION: See Materials Safety Data Sheet for RX 5004 A & B for proper storage and handling.

Notice to Buyer: Exclusion of Warranties and Limitation of Liability

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